

This manual is a generic guide. The assembly of an unbalanced "U" is used as an example. All cabinets are built as a single module then bolted together.

The Shop Drawing of your particular configuration is included with this manual. The panel legs are numbered to guide in layout of your configuration.

Assembly consists of:

- 1. Assemble cabinets—they vary in size & shape only— the basic assembly method is the same on all
- 2. Place cabinets in your configuration
- 3. Bolt together
- 4. Attach Top

Please call the factory if you have any questions at (970) 225-1956.

Table of Contents

1.	Equipment / RD Cabinet Assembly	4
	PBC / Utility /Corner Cabinet Assembly	
	HP Support Wing Installation	
	Layout & Bolt Configuration	
	Modesty Panel Installation	
6.	Tabletop Installation	11
	-	

Care and Maintenance

Horizontal and vertical surfaces may be cleaned with mild soap and water.

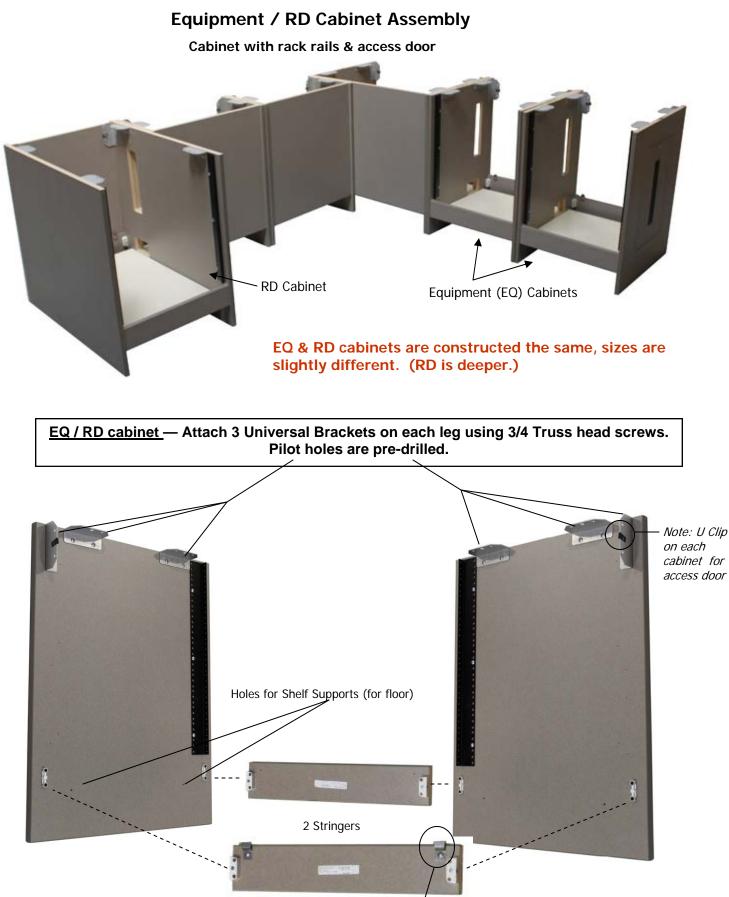
Tools needed :

- 1. #2 Phillips screw driver (Power drill makes it much easier)
- 2. 2 each— 7/16" open end wrenches

We will repair or replace any part found to be defective within one year from date of purchase

** A Shop Drawing will be included with <u>your</u> configuration on it. The panel legs are numbered to guide in layout of your studio. **

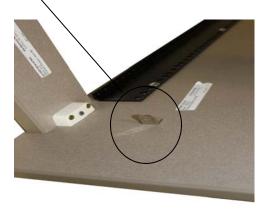




Stop for access door

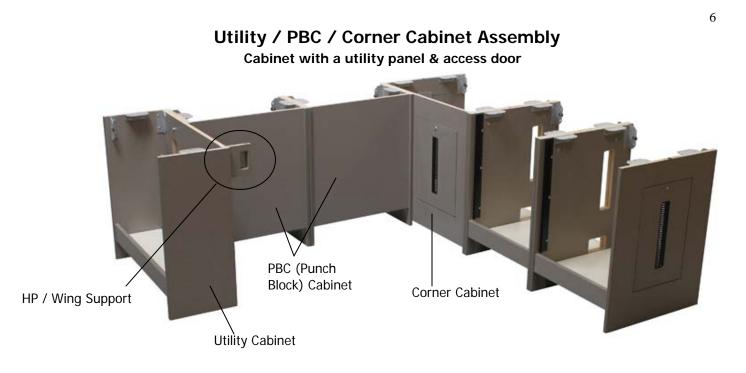
Attach 2 Stringers & Insert 2 shelf supports on each leg



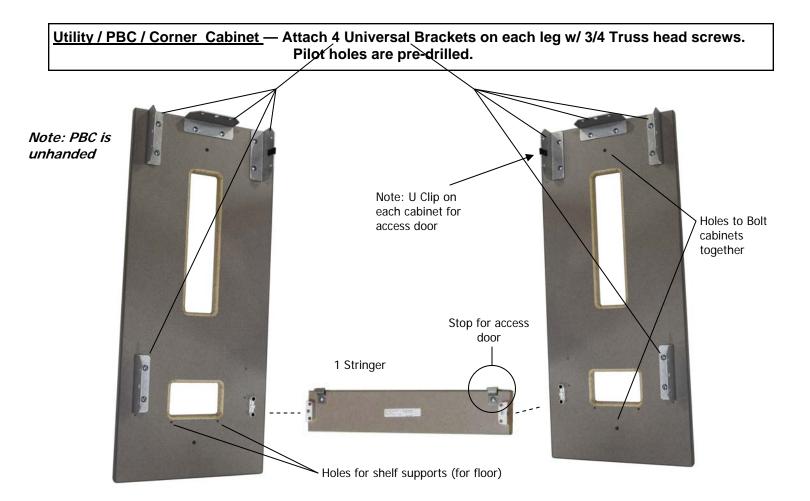


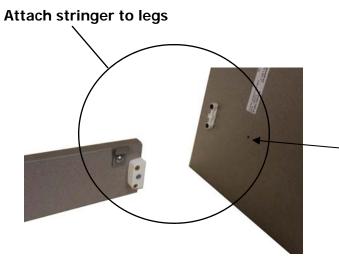
Secure Bottom with 5/8 pan head Phillips screws



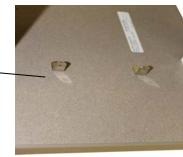


Utility, PBC & Corner cabinets are constructed the same, sizes are slightly different. (Corner is deeper.)





Insert 2 supports on each leg for floor



Secure utility panel to cabinet with 3/4 Truss head screws with the exception of thru holes where HP wing support is required.



Attach Bottom with 5/8 Phillips screws



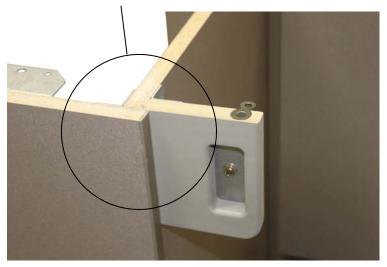
Note: Multiple PBC cabinets will have / wire egress on both sides Attach Access door with 1/4 x 20 machine screws and finish washers

*Repeat assembly for multiple cabinets

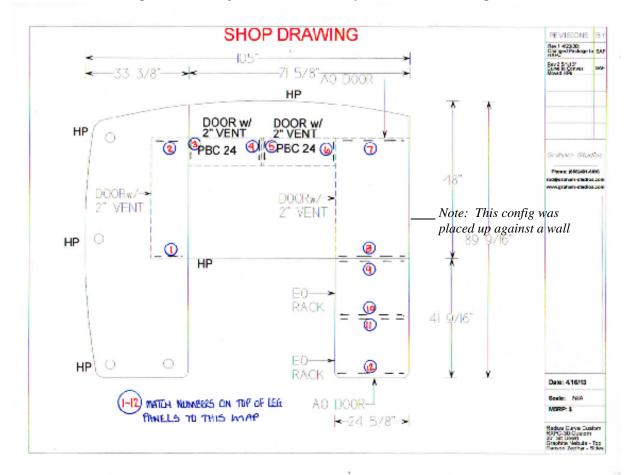
Secure Utility Panel and HP Support Wing where required



^{*} Ensure that the wing is flush with the top of adjoining leg & utility panel***



Below is a typical configuration map. Leg panels are marked in numerical sequence as shown. Your configuration may differ. *Your map is included along with the manual.*



Orient your configuration according to your Shop Drawing



Bolt cabinet leg panels together using 1/4 x 20 x 2" bolts



Some configurations may have the RD cabinet in lieu of the utility cabinet



Configuration with a Modesty Panel.

Secure modesty panel with 2 brackets using 3/4 truss head screws. Attach the 3 figure 8 fasteners with 1" flat head screws.





Improved Features



